

Easterly WWTP – Dry and Wet Weather Treatment Strategies

OWEA 2017 Technical Conference & Expo

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now
part of



Agenda

1 NEORSD and Easterly WWTP

2 Operational Challenges

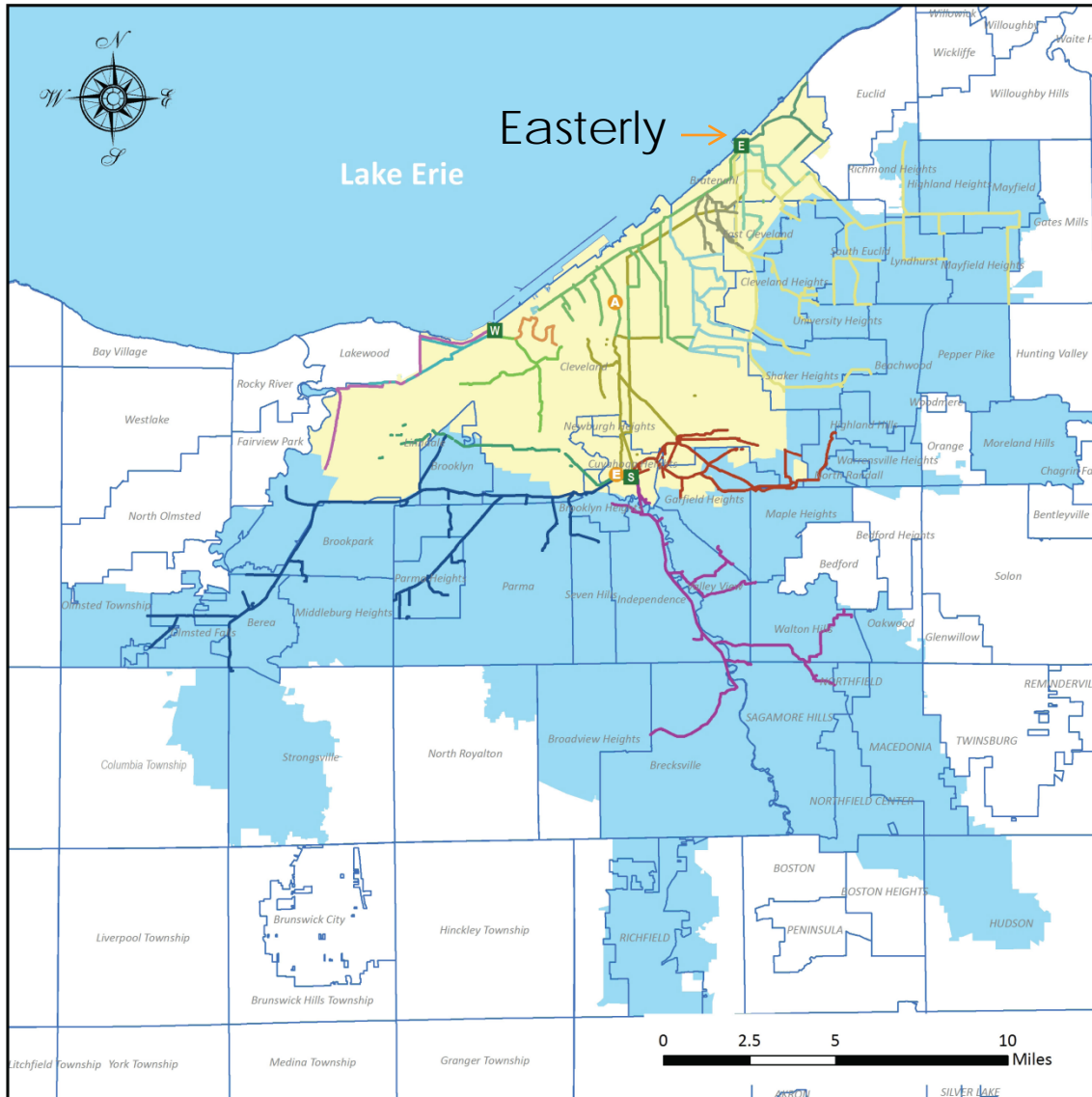
3 Dry and Wet Weather Flow Strategies

4 Case Examples

5 Future Activities

6 Questions

Combined and Separate Sewer Areas



- A** McMonagle Administration Building- 3900 Euclid Avenue
- E** Environmental & Mantance Services Center- 4747 E. 49th Street
- E** Easterly Treatment Plant- 14021 Lakeshore Boulevard
- S** Southerly Treatment Plant- 6000 Canal Road
- W** Westerly Treatment Plant- 5800 W. Memorial Shoreway
- Combined Sewer Area
- Seperate Sewer Area

EASTERLY WASTEWATER TREATMENT PLANT INTERCEPTOR SYSTEM

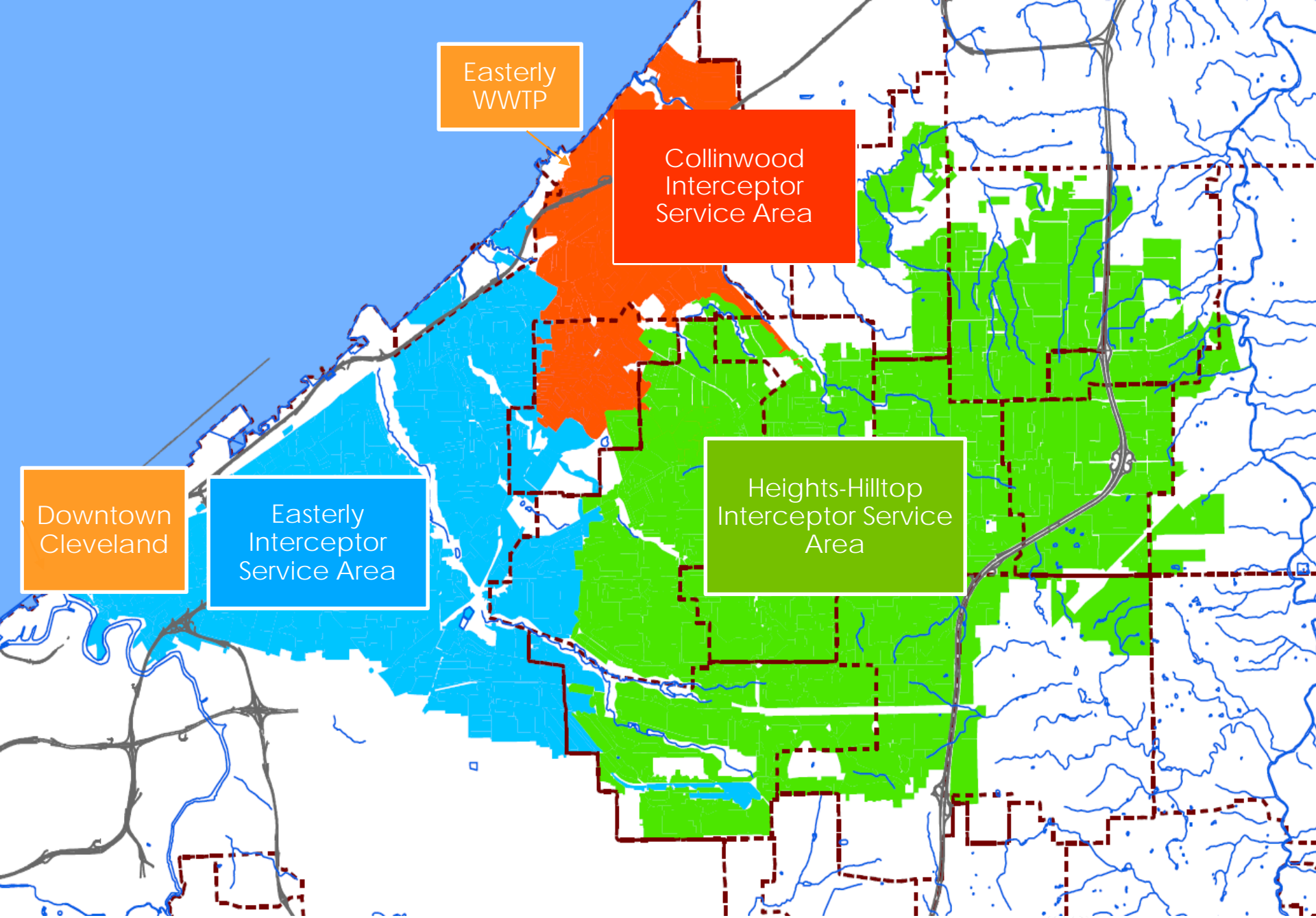
- E. 140th/E. 152nd-Ivanhoe Interceptors
- Easterly Interceptor
- Doan Valley Interceptor
- Dugway Interceptor
- Heights-Hilltop Interceptors & ICRS
- Lakeshore-Nottingham interceptors

SOUTHERLY WASTEWATER TREATMENT PLANT INTERCEPTOR SYSTEM

- Big Creek Interceptor
- Cuyahoga Valley Interceptor
- Mill Creek Interceptor
- Southerly Interceptor
- Southwest, West Leg Interceptors & ICRS

WESTERLY WASTEWATER TREATMENT PLANT INTERCEPTOR SYSTEM

- Low Level Interceptor
- Northwest Interceptor
- Walworth Run Interceptor
- Westerly Interceptor



Easterly WWTP

Collinwood Interceptor Service Area

Downtown Cleveland

Easterly Interceptor Service Area

Heights-Hilltop Interceptor Service Area

Easterly WWTP Service Area

INTERCEPTOR SYSTEM	SERVICE AREA (miles) ²	LENGTH OF INTERCEPTORS AND ICRs (miles)
Easterly	38	48
Heights-Hilltop	38	46
Collinwood	13	16



Plant Wet Weather Capacity: 400 MGD
Secondary Treatment: 400 MGD
Wet Weather Flow: >1,000 MGD
Average Daily Flow: 65-85 MGD

Easterly WWTP 2016 HIGHLIGHTS

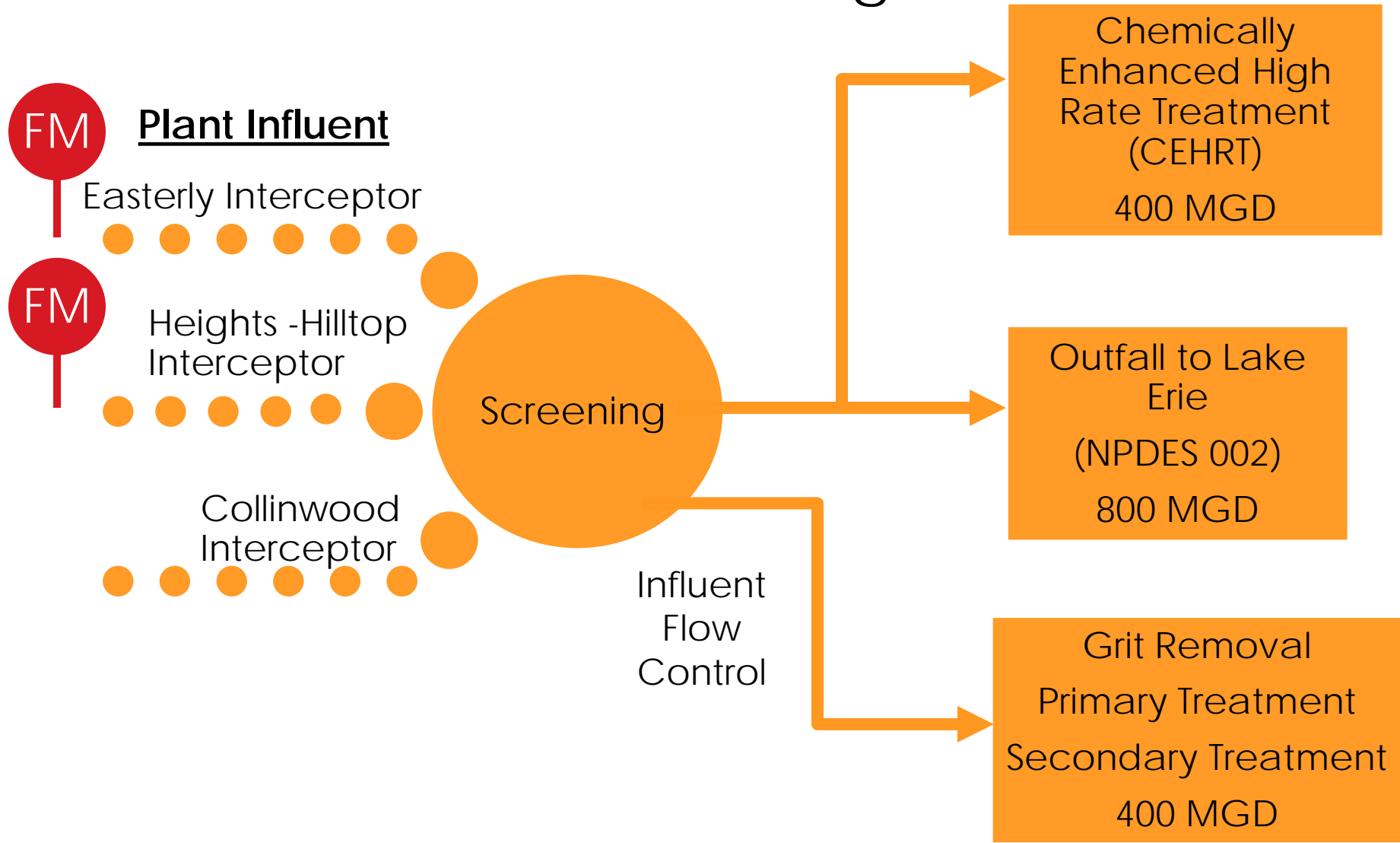
ACCOMPLISHMENTS	METRIC
COMPLETE TREATMENT	26.26 BILLION GALLONS
AVERAGE DAILY FLOW	71.7 MGD
NPDES PERMIT	ALL PERMIT REQUIREMENTS MET
BUDGET / ACTUAL	\$ 8.84 MILLION / \$ 7.77 MILLION
NUMBER OF EMPLOYEES	55

Easterly WWTP

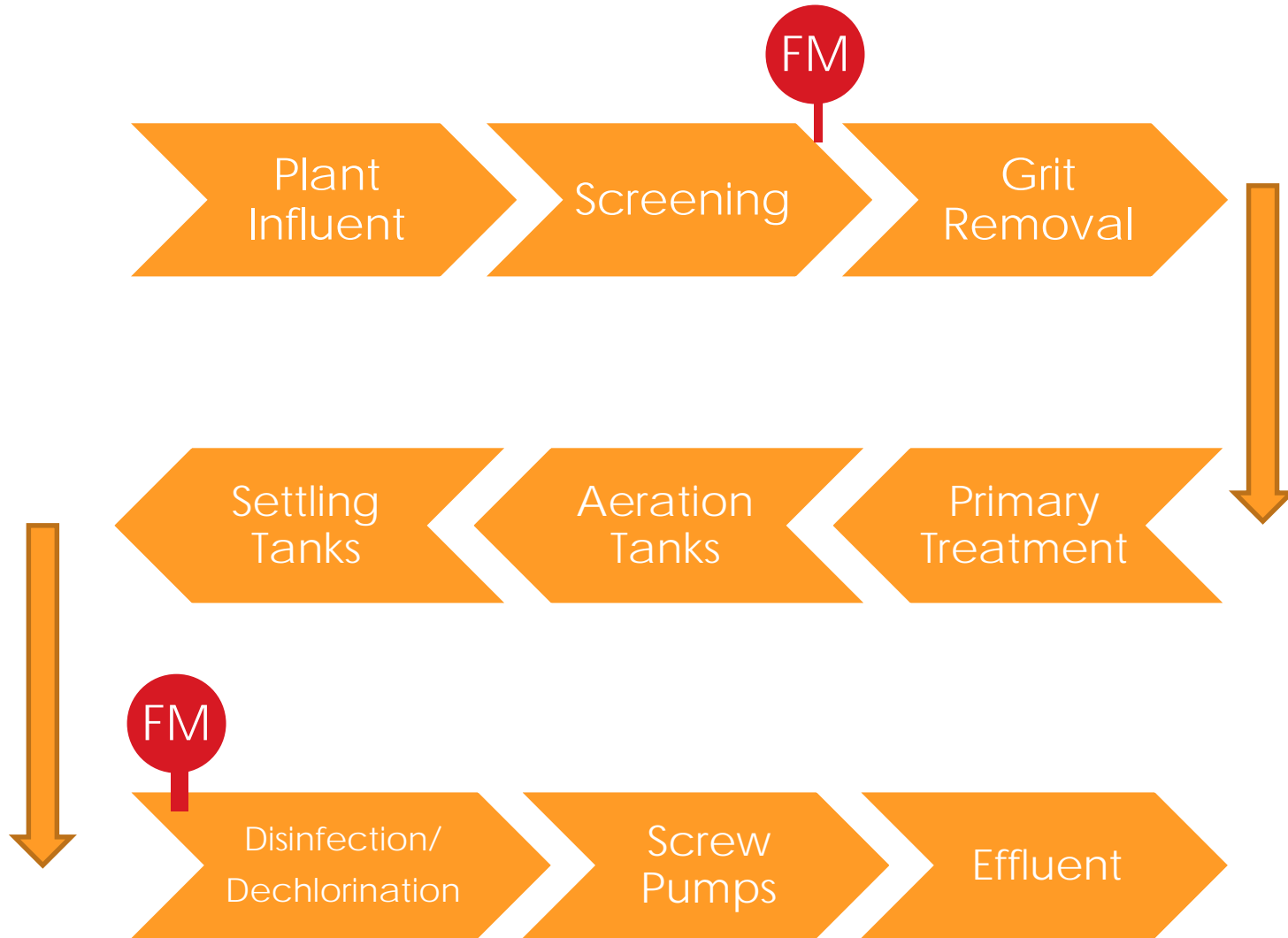
NPDES PERMIT REQUIREMENTS

Parameter	Units	Monthly Conc.	Weekly Conc.	30-Day Load.	Weekly Load.
				(kg/day)	(kg/day)
Total Suspended Solids	mg/L	20	30	11,734	17,600
Oil and Grease	mg/L	≤ 10 grab 2x/month		year round	
Total Phosphorus	mg/L	1.0	1.5	587	880
E-Coli (Summer)	#/100 mL	126	284	geometric mean	
Total Chlorine Residual	mg/L	≤ 0.038 grab 3x/day		May 1 – Oct 31	
Total Mercury	ng/L	4.5	-	0.00264	-
pH		between 6.0 and 9.0 continuous			
CBOD5	mg/L	15	22.5	8,800	13,200

Influent Process Flow Diagram



Plant Process Flow Diagram





Operational Challenges

- Raw influent **flow rates** vary significantly due to storms/runoff in the combined sewer systems
 - Average daily flow rates 65 – 85 MGD
 - Wet weather flow rates can exceed 1,000 MGD (1 BGD)

Operational Challenges

- Maintain process performance at average daily flow rates using a select number of unit process tanks and accommodate sudden wet weather flow
 - Ten State Standards:
 - Primary Settling Tanks SOR
1,000 – 3,000 gal/day-ft²
 - F:M ratio
0.2 lb/lb-day
 - Final Settling Tanks SOR
800 – 1,200 gal/day-ft²

Easterly WWTP 2016 Average Wastewater Concentrations

PARAMETER	Raw Influent (mg/l)	Primary Effluent (mg/l)	Treated Effluent (mg/l)
Total Suspended Solids	160	50	6
CBOD ₅	80	47	4
Total Phosphorus	2.23	1.58	0.45

Dry and Wet Weather Process Tanks

PROCESS TANKS	TOTAL	DRY WEATHER	WET WEATHER
AERATED GRIT	4	2	4
PRIMARY SETTLING TANKS	12	4	12
AERATION TANKS	8	5	7 - 8
FINAL SETTLING TANKS	26	16 - 18	24 - 26

Dry Weather Strategies

Using 75 MGD

Primary Settling Tank SOR

- 4/12 PSTs = 1,974 gal/day-ft²

❖ Maintain higher Primary Effluent C_{BOD}
F:M Ratio (MLSS = 1,200 mg/l)

Using 47 mg/l Primary Effluent C_{BOD}

- 5/8 ATs = 0.15 lb/lb-day

Final Settling Tank SOR

- 18/26 FSTs = 1,269 gal/day-ft²

During dry weather flow...
Aeration Tanks



05/15/20



Mixed Liquor Channel



During dry weather flow... FSTs

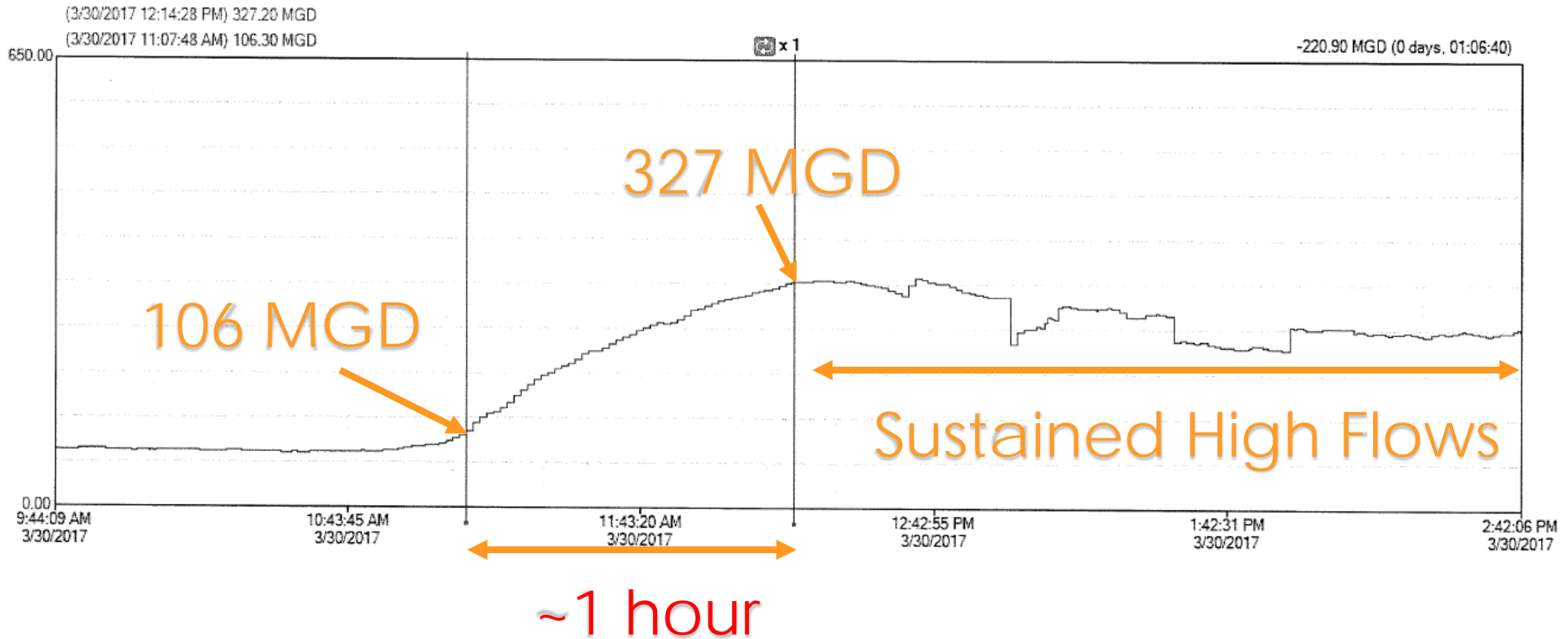
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Dry to Wet Weather Flow Strategies

Tools available for increasing flow rates:

- Radar/Weather forecast
- Offsite control structure (LSRS)
- Three (3) Influent flow meters and channel levels inside the plant
- Future flow meters in two (2) upstream interceptors (1 mile from plant)

Moderate Increase in Flow Rate



Dry to Wet Weather Flow Strategies

- During increasing flow rates - standby process tanks are used as **equalization basins**
- Filled *slowly* with wastewater to prevent damage to equipment inside the tanks
 - PSTs - inlet gates OPEN 3%
 - Aeration tanks - inlet gates OPEN 3%
- FSTs – inlet gates OPEN 100%



PST Collectors

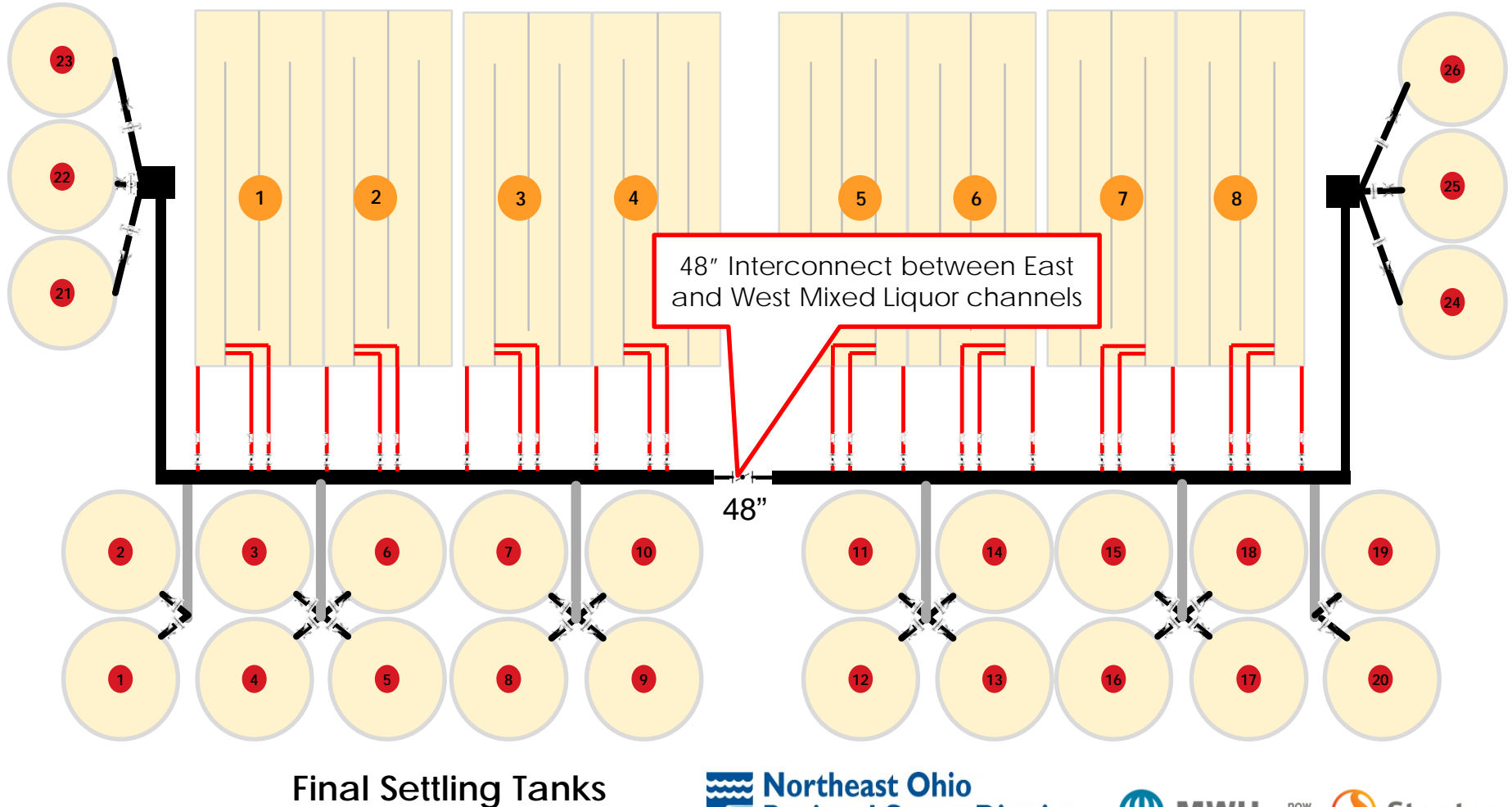
Aeration Tank Inlet Gates



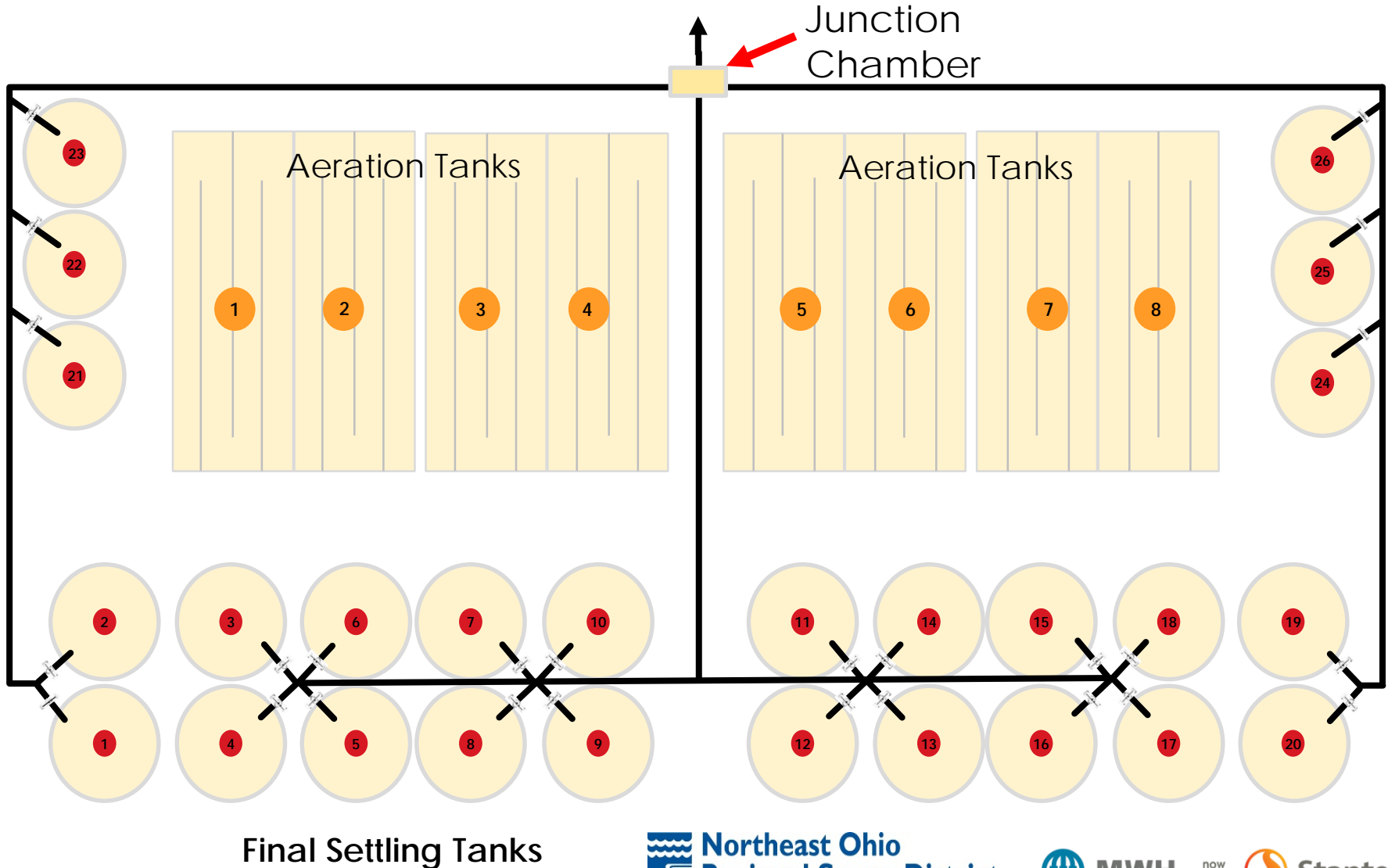


Secondary System Improvements to increase hydraulic capacity

Aeration Tanks



Secondary System Improvements to increase hydraulic capacity



Final Settling Tanks

Wet Weather Strategies

Improvements to existing 20 FSTs

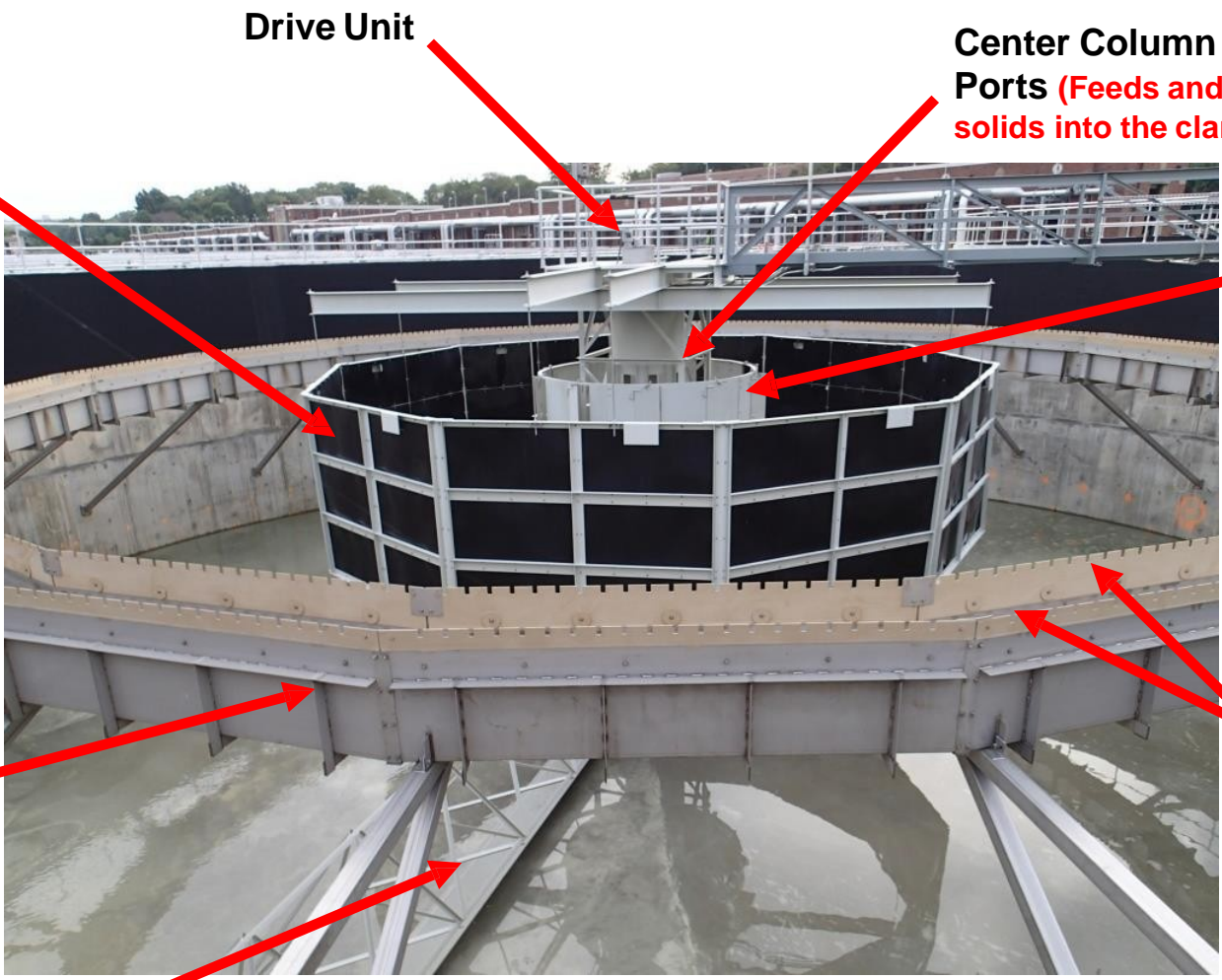
- Density current baffles
- Polymer and ferric piping
- Effluent Gate Actuators
- Mixed liquor distribution chamber modifications (cut throat flumes)

Density Current
Baffle (reduce
short circuiting)

Energy
Dissipating
Inlet (EDI)



Wet Weather Strategies – 6 new FSTs



Drive Unit

Center Column and Inlet Ports (Feeds and distributes solids into the clarifier)

Flocculating Well (Allows solid particles to become larger)

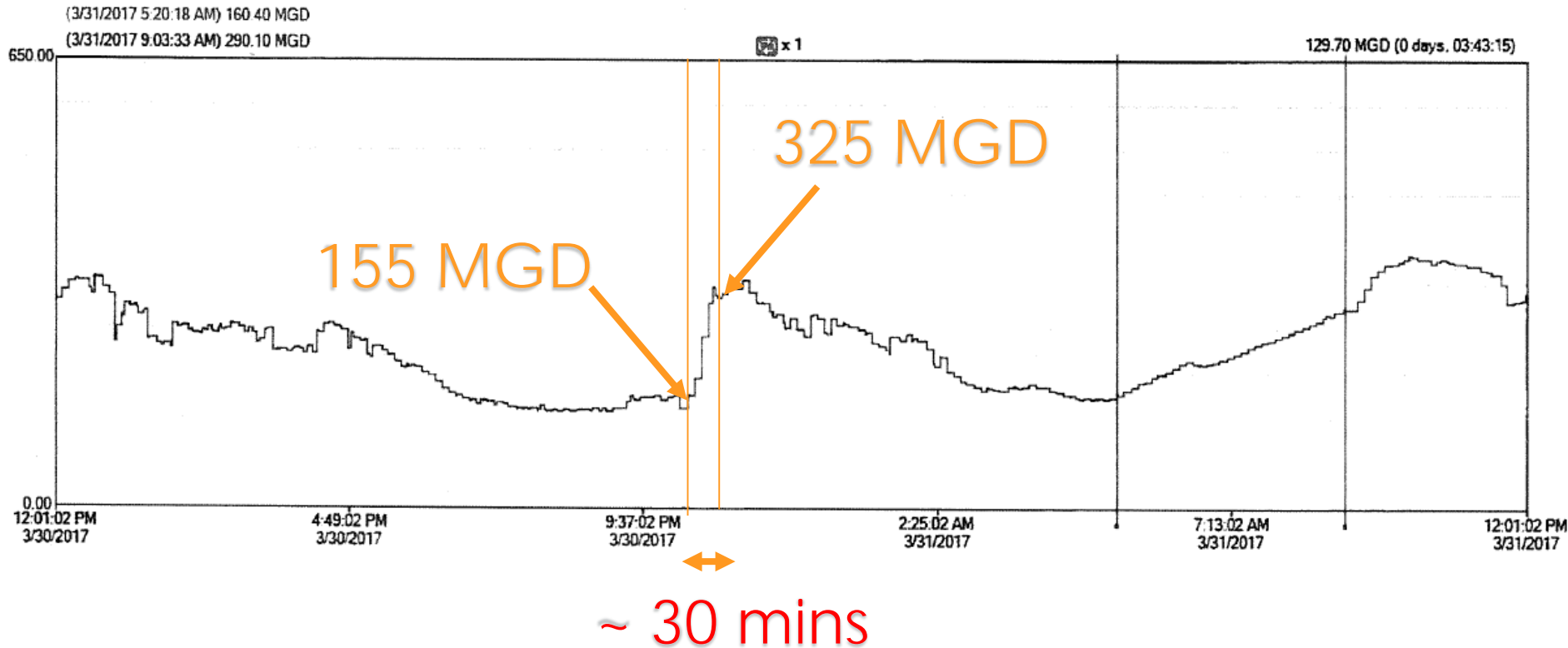
Energy Dissipating Inlet (Slows down solids entering the tank)

Effluent Trough (Collects secondary effluent)

Effluent Weirs with Square Notch Design

Sludge Collection Arm (Designed to rapidly remove settled solids)

Sharp Increase in Flow Rate

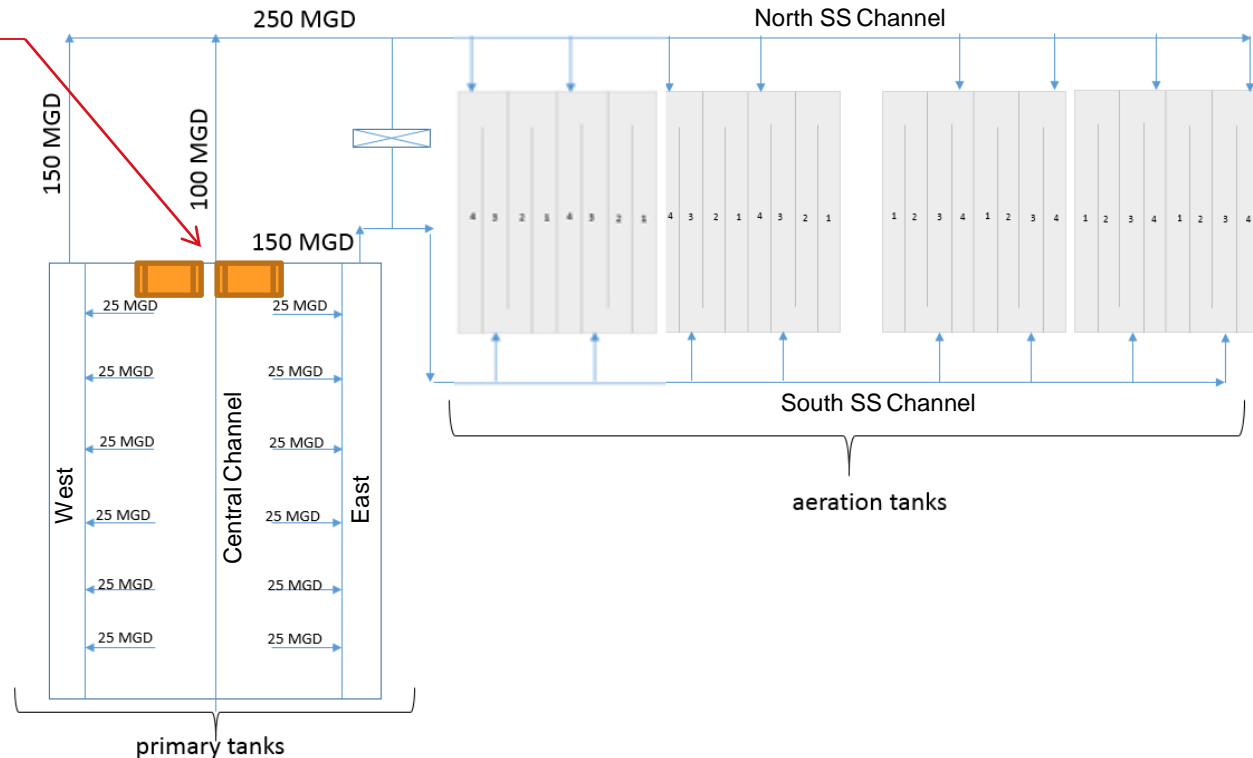


Dry to Wet Weather Flow Strategies

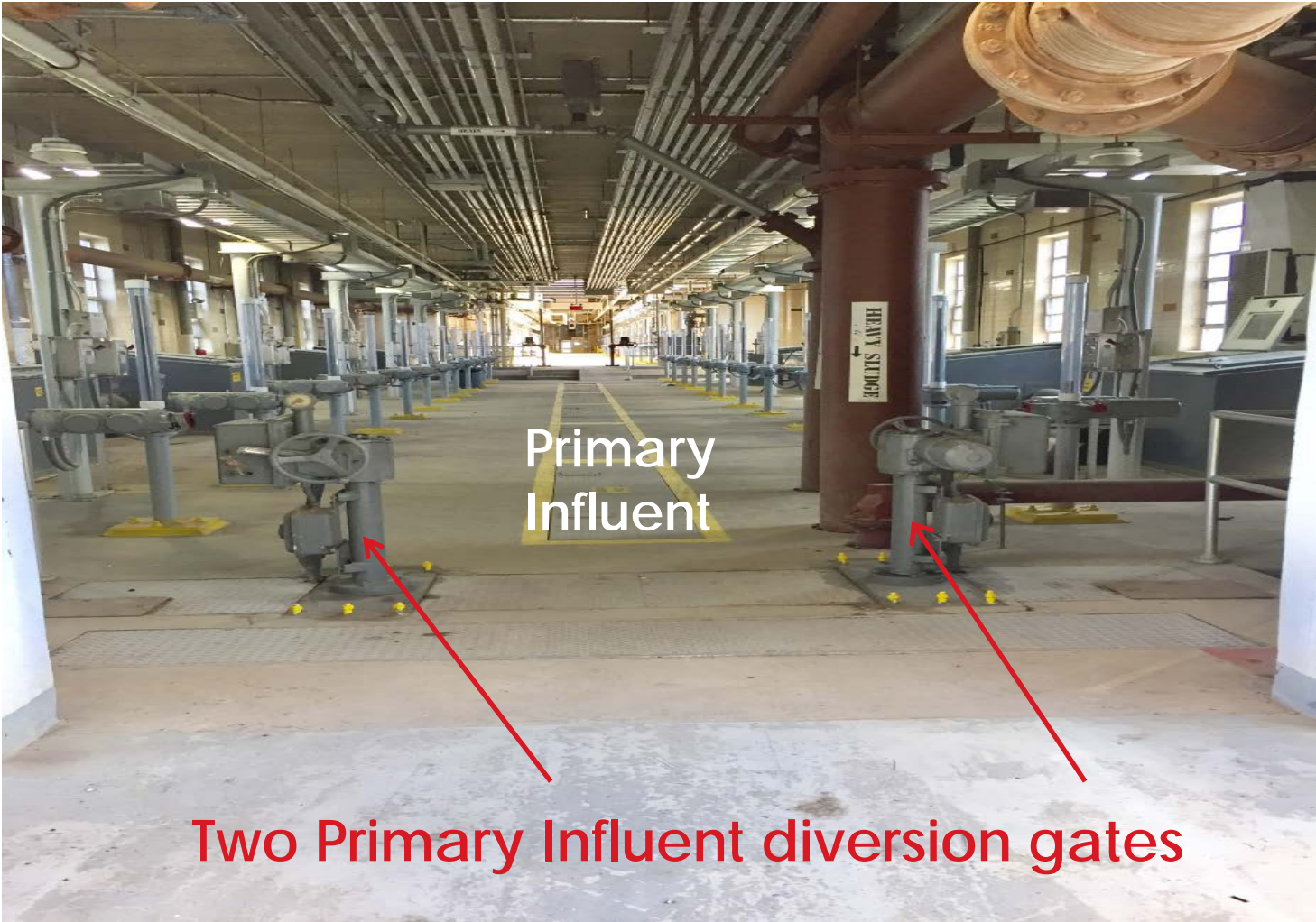
- Sharp increases in influent flow rates can result in the need to have more tanks in full operation before the empty tanks are filled
 - Primary Settling Tanks
 - Aeration Tanks
 - Final Settling Tanks

Dry to Wet Weather Flow Strategies

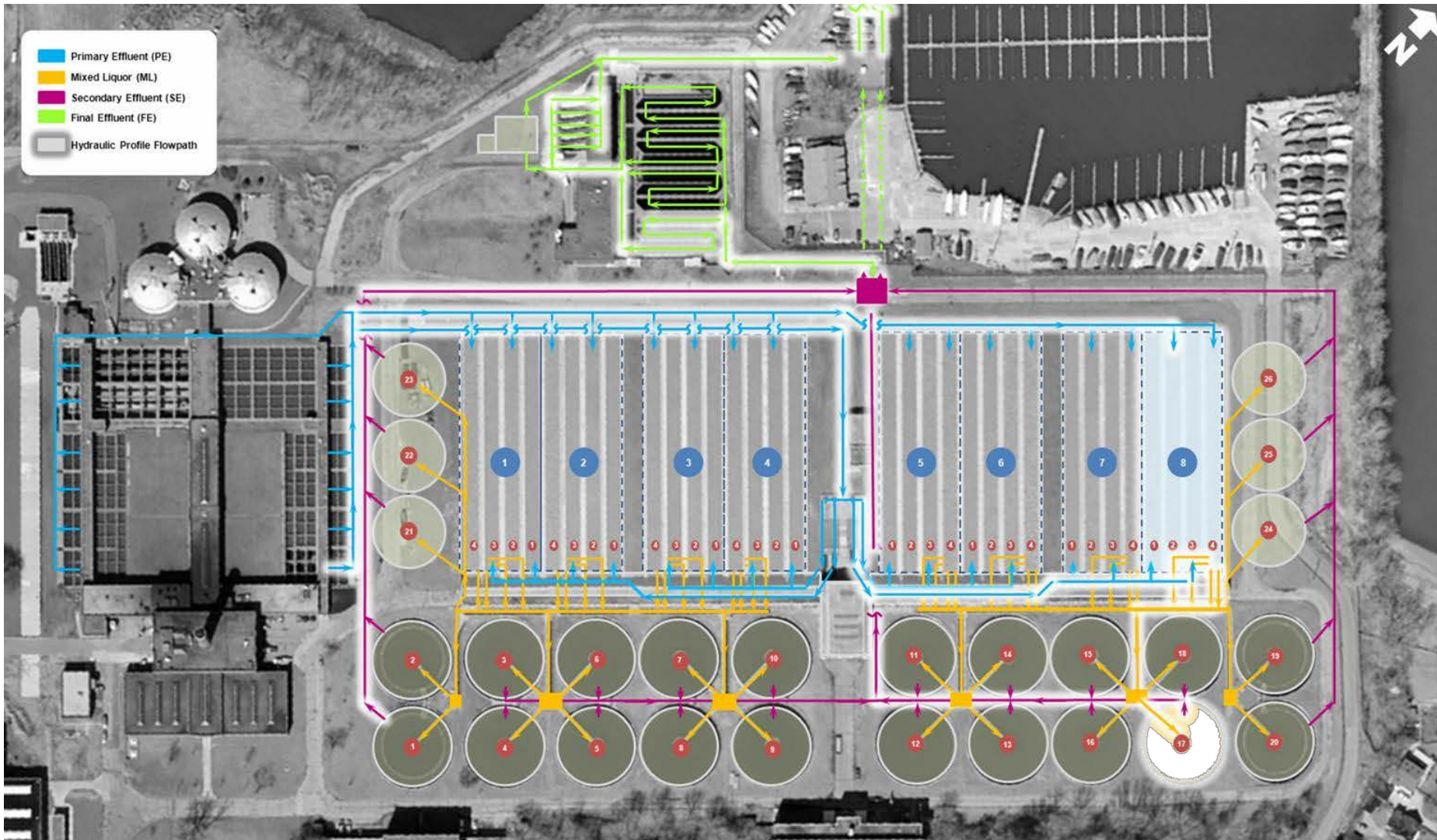
- At increasing flow rates, while PSTs are slowly filling – open two (2) gates to direct primary influent channel flow to the Settled Sewage channels leading to the Aeration Tanks
- Two (2) Primary Influent diversion gates to Primary Effluent (Settled Sewage) channels



Dry to Wet Weather Flow Strategies



Dry to Wet Weather Flow Strategies



Case Examples

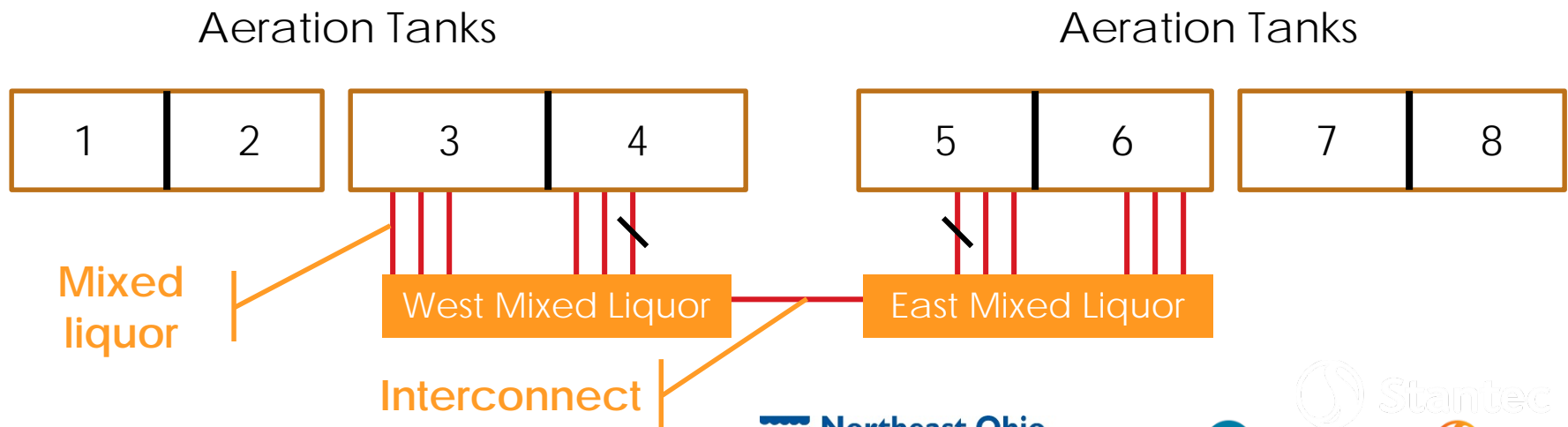
- During construction, wet weather caused a sharp flow increase. The Primary Influent diversion gates were opened slightly to divert incoming flows as PSTs were filling.



Case Examples

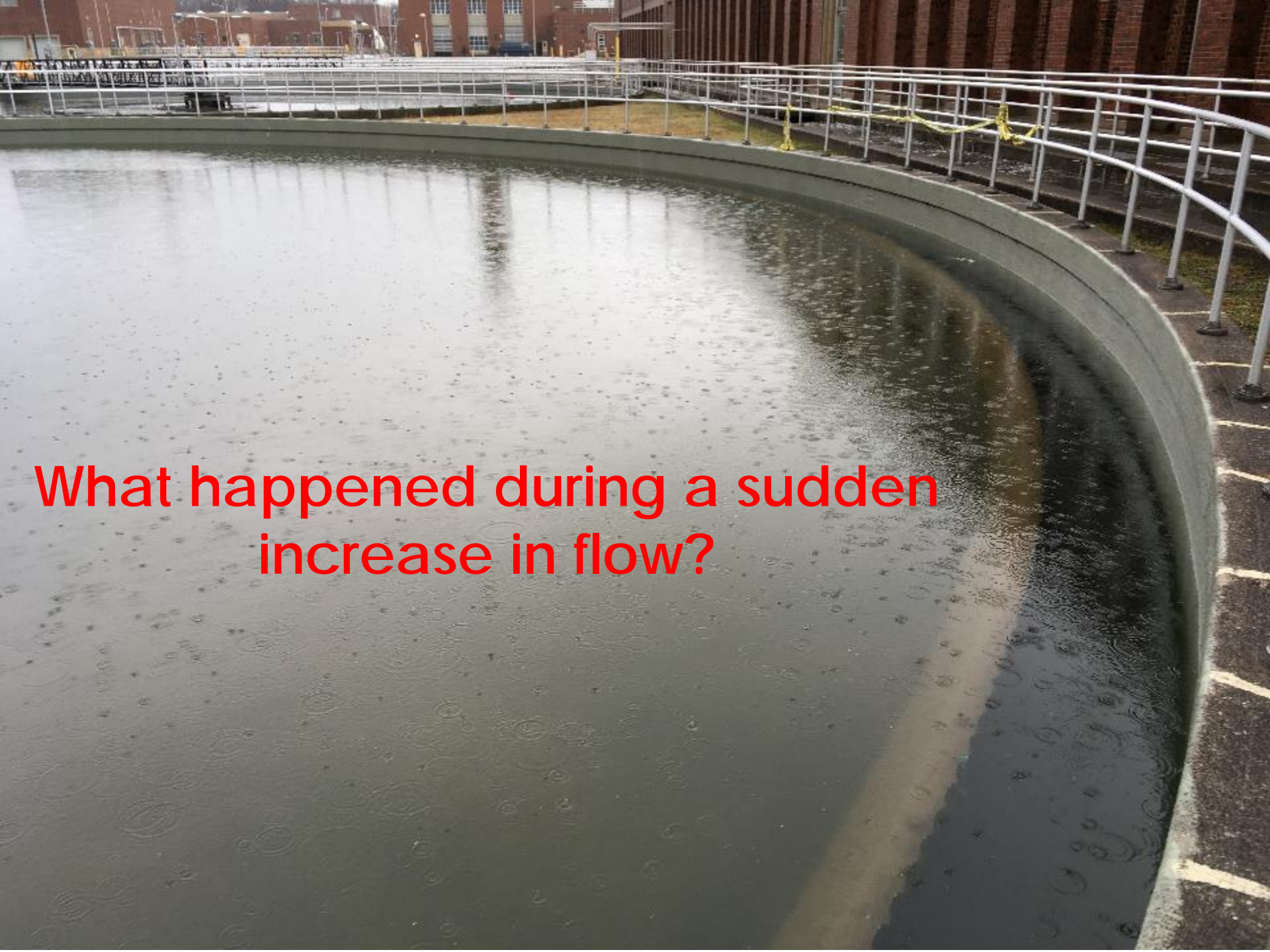
Other construction activities:

- Two ML pipes non-operational
- Stop logs and bulkheads in ML channel
- ML interconnect between the west and east aeration systems being installed



What happened during a sudden increase in flow?





What happened during a sudden increase in flow?

Future Activities

- Design & install baffles at the PST inlet gates
- Automate the operation of the Primary Influent diversion gates (modulate gate based on channel levels)
- Design & install baffles at the Aeration tank inlet gate



Future Activities

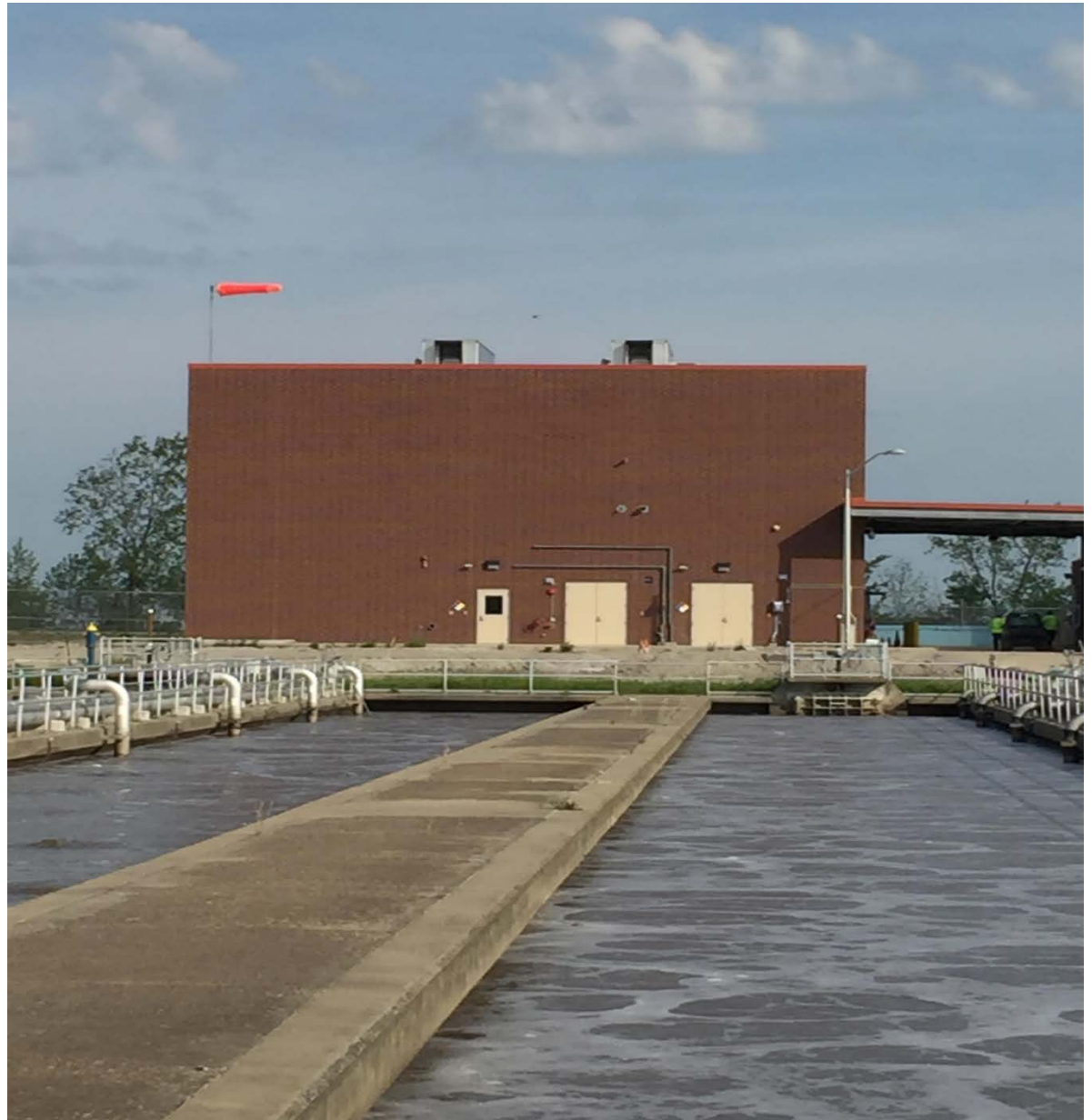
- Activated Sludge Process
 - Each Aeration Tank has four passes
 - Pass 1 has two Settled Sewage gates
 - Passes 2, 3 and 4 each have one gate
- Dry weather flow (Conventional)
 - Settled Sewage into passes 1 & 2
- Wet weather flow >225 MGD
(Contact Stabilization)
 - Open Settled Sewage gates into passes 3 & 4. Close gates into passes 1 & 2

Operational Challenges

Wet Weather to Dry Weather -

Drain and clean tanks quickly between high flow events

Odors - Check wind direction before dewatering tanks





Final Effluent Screw Pumps